

Torque Technology



No need

to turn back!

Insert torque wrenches

Universal in scope - with the best intentions

The use of over 100 insert tools allows any challenge to be mastered!

SYSTEM 5200-3 CT

- Torque ranges: 10–200 Nm
- Accuracy ± 3% of scale value
- Tested in accordance with DIN EN ISO 6789-2:2017
- With calibration certificate and serial number
- · Handle of the 5000-3 CT series
 - Detent point for rapid adjustment of the torque value
 - Can be attached to the cable loop
- Insert square or to hold insert tools

SYSTEM 6200-1 CT

- Torque ranges: 2-500 Nm
- Accuracy ± 2% of scale value
- Tested in accordance with DIN EN ISO 6789-2:2017
- With calibration certificate and serial number
- · All advantages of the 6000 CT series
- Insert square (sx12) or (sx10) to hold insert tools

SYSTEM 6300

- With permanently adjustable value especially suitable for application in industrial series production
- Without setting scale and signal transmitter
- · Repeat accuracy after 5,000 tightening operations ± 2 % (6391-10 ± 6 %)
- · Automatic close-gap release reaching the set value is signaled palpably and audibly
- · Torque function only for right-hand thread
- Adjusting the desired torque value with adjustment wrench 6399 together with torque tester - e.g. HAZET 7901 E, 7902 E or 7903 E Unauthorised adjustment is thereby prevented
- Torque ranges: 1–320 Nm
- Tested in accordance with DIN EN ISO 6789-2:2017
- With calibration certificate and serial number
- Insert square [9x12] or [14x18] to hold insert tools

Valid until December 31 2021





Torque Technology



Insert tool holders











Data for effective length of torque wrenches with (different) insert tool holders

MDE = Torque to be selected

MDV = Prescribed torque

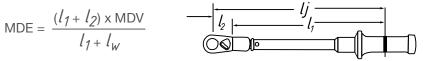
j = Standard length adjustment with adjusting tool

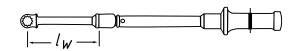
l₁ = Effective torque wrench length

 I_{2} = Gauge dimension of adjusting tool I_{W} = Gauge dimension of extended insert tool holder

Formula: Torque correction factor for change in effective length

HAZET torque wrenches are adjusted/calibrated with the " t_2 insert dimensions". If other insert tool holders are used, then the formula must be observed.



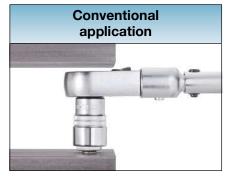


Dimensions of the various HAZET torque wrenches:

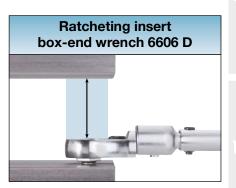
HAZET No.	l ₁	Adjusted with HAZET No.	l ₂ mm
6280-1 CT	140	6401-1 (S)	19,5
6281-2 CT	99	6401 N	17,5
6282-1 CT	200	6401-1 (S)	19,5
6290-1 CT	245	6402-1 (S)	30
6291-1 CT	330	6404-1 (S)	38,5

HAZET No.	l ₁	Adjusted with HAZET No.	l ₂ mm
6291-2 CT	312	6402-1 (S)	30
6292-1 CT	432	6404-1 (S)	38,5
6293-1 CT	547	6404-1 (S)	38,5
6294-1 CT	649.2	6406	44
6295-1 CT	893.2	6406	44

HAZET No.	L ₁	HAZET No.	l ₁
6391-10 (V)	102	6391- 50 (V)	201
6391-12 (V)	102	6391- 85 (V)	276
6391-25 (V)	143	6392-200 (V)	359
6391-35 (V)	143	6392-320 (V)	589







Torque screwdriver

Fine feeling - for the smallest of torque values

- Application with standard * bits (e.g. HAZET 2204 to 2225) as well as by using the 2304 adapter with * sockets
- Torque ranges: 0.1-6 Nm
- Accuracy (of scale value) \pm 5% (6002 CT and 6003 CT) or \pm 6-10% for 6001 series







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Product overview of HAZET torque wrenches

	HAZET No.	Release accuracy		Measuring range
	5107-3 CT	± 4 %	6.3 1/4"	1-9 Nm
	5108-3 CT	± 3 %	6.3 1/4"	2.5–25 Nm
	5110-3 CT	± 3 %	10 3/8	10-60 Nm
	5120-3 CT	± 3 %	125 1/2	10-60 Nm
	5111-3 CT	± 3 %	10 3/8	20-120 Nm
	5121-3 CT	± 3 %	125 1/2	20-120 Nm
	5122-3 CT	± 3 %	125 1/2	40-200 Nm
	5123-3 CT	± 3 %	125 1/2	60-320 Nm
	5143-3 CT	± 3 %	125 1/2	100-400 Nm
	5145-3CT	± 3 %	20 3/4"	300-800 Nm
	5290-3 CT	± 3 %	9 x 12	10-60 Nm
	5292-3 CT	± 3 %	14 x 18	40–200 Nm
	5121-2 CLT	± 4 %	125 1/2	20-120 Nm
	5122-2 CLT	± 4 %	125 1/2	40-200 Nm
	5123-2 CLT	± 4 %	125 1/2	60-320 Nm
	5108 KV	± 6 %	10 3/8	2-10 Nm
	5109 KV	± 4 %	10 3/8	5-25 Nm
	5121 KV	± 4 %	125 1/2	20-120 Nm
	6106-1 CT*	± 4 %	6.3 1/4"	1-6 Nm
	6108-1 CT*	± 2 %	6.3 1/4"	2-10 Nm
	6109-2 CT*	± 2 %	6.3 1/4"	4-40 Nm
	6110-1 CT*	± 2 %	10 3/8	5-60 Nm
	6111-1 CT	± 2 %	10 3/8	20-120 Nm
	6121-1 CT	± 2 %	125 1/2	20-120 Nm
	6122-1 CT	± 2 %	125 1/2	40-200 Nm
	6123-1 CT	± 2 %	125 1/2	60-320 Nm
	6143-1 CT	± 2 %	20 3/4"	100-400 Nm
	6144-1 CT	± 2 %	20 3/4"	200-500 Nm
	6145-1 CT	± 2 %	20 3/4"	300-800 Nm
	6150-1 CT	± 3 %	20 3/4"	400–1000 Nm
	6160-1 CT	± 3 %	25 1″	600–1600 Nm
	6170-1 CT	± 4 %	25 1″	800-2000 Nm
-	6114-1 CT*	± 3 %	10 3/8	5-40 lbf.ft
	6115-1 CT	± 3 %	10 3/8	20-100 lbf.ft
o÷):	6127-1 CT	± 3 %	125 1/2	40-200 lbf.ft
	6128-1 CT	± 3 %	125 1/2	50-250 lbf.ft
	6132-1 CT*	± 3 %	20 3/4"	120-600 lbf.ft

^{* =} Without signal transmitter